

# 2024 ESTATE SAUVIGNON BLANC

#### 2024 VINTAGE ACCOLADES

#### 93 Points, Tasting Panel

"Aromatically complex yet still anchored, the balance between lemon blossom lift and citrus acidity is beautifully woven...and resolve in a savory, mineral finish." – *Brian Freedman* 

### PREVIOUS VINTAGE ACCOLADES

2024 Vintage	93 Points	The Tasting Panel
2024 Vintage	91 Points	James Suckling
2024 Vintage	90 Points	Wine Enthusiast
2023 Vintage	93 Points	The Tasting Panel
2023 Vintage	92 Points	James Suckling

## TASTING NOTES

Delightfully aromatic, notes of lemon peel, mango and a touch of citrus blossom burst out of the glass. Upon the palate, tropical notes of guava and passion fruit are balanced by hints of citrus and honeydew. Juicy and bright, with a rich mouthfeel, the crisp acidity adds a fresh, clean finish that begs you back for more.

#### WINEMAKING NOTES

This wine captures the purest expression of fruit, offering a layered snapshot of the varietal as it ripens on our Rutherford estate. To achieve depth and balance, we harvest in multiple passes—early picks preserve bright acidity and citrus notes, the mid-harvest selection highlights optimal varietal character, and the final pick brings richer tropical tones. Hand-harvested and gently pressed as whole clusters at low pressures, the grapes then undergo slow, cool fermentations to enhance aromatic complexity while preserving a crisp, clean mouthfeel.

# VINTAGE & VITICULTURE

2024 was a picture-perfect growing season with exceptional fruit set, balanced vines, and ideal ripening. While days were a bit hotter than usual during the summer months, nights cooled significantly, slowing vines to replenish and balance out ripening. Careful canopy management was key to ensuring we got dappled sunlight on the fruit without too much sun exposure on the hot days. The warmer weather helped us achieve maximum ripeness and concentration with deep color and flavors for our red wines while our white wines have our signature bright acidity mixed with loads of tropical aromas and flavors. VARIETAL: 100% Sauvignon Blanc

**APPELLATION:** Rutherford, California

**WINEMAKERS:** Thomas Rivers Brown Consulting Jeff Plant Estate

**FERMENTATION:** 5 Months, 100% Stainless Steel

**RELEASE DATE:** March 2025

**ALCOHOL:** 14.1%

SRP: \$30.00

Certified Napa Green Certified Fish Friendly Gluten Free



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